

Form Power

Torque (E) :- application of force at any point to develop turning effect is called torque. $\tau = r \times F$

Power = $\frac{\text{work done}}{\text{Time required}} = \frac{W}{t} = \frac{F \times d}{t}$

$P = \text{force} \times \text{velocity}$

Wind Energy :-

Co-efficient of performance (Cp) :-

$C_p = \frac{P}{\frac{1}{2} \rho A v^3}$

Power of wind mill :-

$P_w = \frac{1}{2} \rho A v^3 C_p$

Hydraulic Power :-

$P_h = \gamma Q \times H$

Q = discharge rate in m^3/s γ = density of water

$P_h = \rho \gamma g \times Q \times H$

Declination :-

$\delta = 23.45 \sin \left[\frac{360}{365} (284 + n) \right]$ degree

Mean angle (w) :-

1 hour is equivalent to $\frac{2\pi}{24} = 0.262 \text{ radian}$

Zenith angle (θ_z) :-

$\theta_z = \frac{\pi}{2} - \alpha$

Biogas digester :-

(a) Volume of dry matter available per day $V_d \equiv$ dry matter available per day \times density of matter

(b) Volume of biogas digester = $V_d \times$ retention time

(c) Biogas produced per day = Biogas yield \times dry matter available per day

$P = W \times H \times v \times F \times v_b$

H_w = Heat of Combustion of methane
 F_w = Methane proportions.

Thermodynamic principle I.C. Engine

(1) Isothermal process $\Delta T = 0$, $q = w$

(2) Adiabatic process $q = 0$, $\Delta E = w$

(3) Isochoric process $\Delta V = 0$, $P_w = \Delta E$

(4) Isobaric process $\Delta P = 0$, $q_p = \Delta H$

Note (1) Total Solar radiation measured by pyranometer.

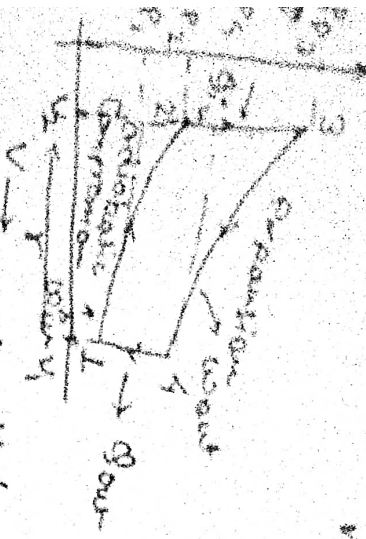
(2) Beam radiation is measured by pyrheliometer.

$\frac{360}{24} = 15^\circ K^{-1}$

Some important Results of adiabatic Expansion

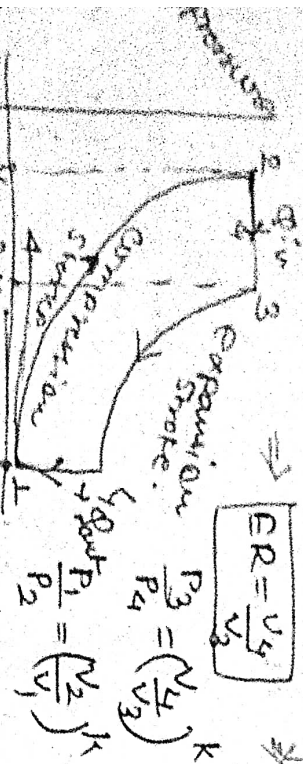
- 1) $PV^\gamma = \text{constant}$
- 2) $T^\gamma P^{1-\gamma} = \text{constant}$
- 3) $V^{1-\gamma} = \text{constant}$

air-standard Otto cycle.



Compression ratio $r = V_1/V_2$

air-standard diesel cycle.



$\eta_{\text{otto}} = \frac{q_{in} - q_{out}}{q_{in}} = 1 - \frac{1}{\left(\frac{V_1}{V_2}\right)^{\gamma-1}}$
 $\eta_{\text{diesel}} = 1 - \left(\frac{P_1}{P_2}\right)^{\frac{1-\gamma}{\gamma}}$

$ER = \frac{V_4}{V_3}$
 $CR = \frac{V_1}{V_2}$

is Compression ratio = V_1/V_2

is fuel cut off ratio = V_3/V_2

$\eta = \frac{q_{in} - q_{out}}{q_{in}}$
 $\eta = \frac{V_2}{V_3}$

Term Related to I.C Engine and power measurement

- 1) Compression Ratio (r) Diesel = 14:1 to 22:1

$r = \frac{V_1}{V_2} = \frac{V_s + V_c}{V_c}$ $r_{\text{petrol}} = 10:1 \text{ to } 13:1$
 $V_s = \text{swept volume}$

2) piston displacement (Pd)

Swept volume (V_s)

$Pd = A \times L = V_s$

$L = \text{stroke length}$

Note During run the swept volume $V_s = V_c + n \cdot V_s$

$= V_c - nV_s$

V_s is displacement of piston during run.

3) displacement volume:

$V_d = A \times L \times n$

$P = \text{No. of power stroke rpm}$

$n = \text{No. of cylinders}$

4) piston speed:

$P_s = 2 \times L \times N$

5) Indicated power: (I.P)

the power generated in the engine cylinder and measured by piston.

$I.P (kW) = \frac{P \times L \times A \times n}{2} \times \frac{\pi}{2}$

$P = \text{pressure Pa}$, $L = \text{length mm}$, $n = \text{no. of cylinders}$
 $A = \text{cross section mm}^2$, $n = \text{rpm}$

[2-stroke]

$$IP = \frac{P \times L \times A \times N}{60 \times 10^2} \times \frac{\eta}{1}$$

$$\boxed{\eta = 1} \quad \text{Indicated HP} = 0.746 \text{ kW}$$

Indicated horse power:

$$③ \text{ IHP} = \frac{P \times L \times A \times N}{4500} \times \frac{\eta}{2} \quad [\text{for 4 stroke}]$$

$$④ \text{ IHP} = \frac{P \times L \times A \times N}{4500} \times \frac{\eta}{1} \quad [\text{for 2-stroke}]$$

P = Pressure kg/cm^2 L = length in m,
A = Cross section cm^2 , n = rpm
 η = No. of cylinder.

⑤ Brake power: - It is the power delivered at the end of the crankshaft (shaft power)

$$B.P = \frac{2\pi NT}{60 \times 1000} \text{ kW}$$
$$N = \text{rpm} \quad T = \text{Torque N-m}$$

⑥ Brake mean effective pressure:-

It is a pressure acting inside power stroke which are necessary to produce brake power
Brmep (Pa) = $\frac{B.P \times 20,000}{L \times A \times N \times \frac{\eta}{2}}$ (Pa)
(four for stroke)

$$⑦ \text{ FRICTIONAL POWER (F.P) :-}$$
$$F.P = IP - B.P$$

⑩ Indicated thermal efficiency (η_i)

$$\eta_i = \frac{60 \times IP}{W_f \times H_v}$$

W_f = fuel supplied kg/min
 H_v = heat value of fuel kJ/kg
 W_s = specific fuel consumption

⑪ specific output

Brake Power per vol. of piston

$$SPDev = \frac{B.P}{A \times L}$$

⑫ Brake thermal efficiency: - η_b

$$\eta_b = \frac{\text{Brake work done in heat unit}}{\text{Energy supplied}}$$
$$= \frac{60 \times B.P}{W_f \times H_v}$$

⑬ Mechanical efficiency: -

$$\eta_m = \frac{B.P}{I.P} \times 100 = \frac{B.P}{B.P + F.P}$$

⑭ fuel consumption:-

the total fuel consumption per hour or per kW developed.

$$① \text{ ISFC} = \frac{60 \times W_f}{IP} = \frac{3600}{H_v \times \eta_i} \text{ kg/1kwh}$$

$$② \text{ BSFC} = \frac{60 \times W_f}{B.P} = \frac{3600}{H_v \times \eta_b} \text{ kg/1kwh}$$

① Volume efficiency (η_v) IM generally air standard efficiency

$$\eta_v = \frac{\text{Actual air capacity}}{\text{Ideal air capacity}} = \left[1 - \frac{1}{r} \right]$$

$\eta_v \sim$ Actual volume of air in taken
Swept volume \times No. of cylinder \times No. of cycle per hour

①⑥ Relative efficiency!

$\eta_r =$ Indicated thermal efficiency
Air standard efficiency of the relevant cycle

①⑦ FIRING Intervals:-

$$F.I.I = \frac{720}{n}, [4\text{-stroke}]$$

$$= \frac{360}{n}, [2\text{-stroke}]$$

①⑧ Power overlapping:-

$$P.O = 180 - F.I.I$$

$$= 180 - \frac{720}{n}$$

do not use four-stroke engine only 6, and 8 other cylinders.

①⑨ valve timing:-

Location of valve = $\frac{1}{2} (1 - \cos \theta)$

$$\text{Time (s)} = \frac{\theta}{360} \times \frac{1}{N} \text{ min.}$$

Air supply measurement (mass of dry air through orifice)
 $\dot{m} = \frac{A \times C_d \times \sqrt{2gh} \times \rho}{\text{density of water}}$

Prony Brake Dynamometer:-

$$P = \frac{2\pi R L \times F N}{60,000}, \text{ kW}$$

② Rope Brake Dynamometer

$$P = (W - S) \times (D + d) N \text{ kW}$$

$F =$ force, N
 $N =$ is the speed $\frac{\text{rev}}{\text{min}}$
 $l =$ distance, m
 $T =$ torque, $N \cdot m$
 $W =$ dead load (N)
 $S =$ Spring balance (N)
 $D =$ dia. of wheel (m)
 $d =$ dia. of rope (m)

- Fuel Combustion and fuel I. c engine.

\Rightarrow crude petroleum consist of 80% Carbon 14% hydrogen.

\Rightarrow quality of FUEL PROPERTIES:-

- ① Volatility of FUEL.
- ② Calorific value of fuel.
- ③ Ignition quality of fuel.

\Rightarrow Characteristics of spark ignition engine two method evaluating the volatility of fuel. distillation test, and the Reid vapour pressure test.

② The heat liberated by combustion of a fuel is known as calorific value.

③ Ignition quality refers to the ease burning the oil in the combustion chamber. ① Octane No. ② Cetane No. Measured ignition quality of the fuel!

① Octane No. - It is measured of knock characteristics of a fuel.

The percentage of ISO-Octane (C_8H_{18}) in the reference fuel consisting of a mixture of ISO-Octane and normal heptane.

② Normal heptane would knock = 0

③ Octane No. - The percentage of cetane in a mixture of cetane ($C_{16}H_{34}$) and alpha-methyl naphthalene ($C_{11}H_{16}$) produced same knocking effect.

④ Fuel Test - $C.N = (1.15 \times \text{cetane}) + 0.15 (\% \text{ heptane})$

⑤ Gravity test - with the help of API

API degree = $\frac{141.5}{\text{Specific gravity of oil at } 60^\circ F} - 131.5$

The instrument used for testing the specific gravity of oil hydrometer.

⑥ Distillation test - measure of volatility of a fuel.

⑦ Vapour pressure test - special instrument known as Reid vapour pressure test commonly used to measure the vapour pressure of a fuel.

⑧ Sulphur test - (122°F) following purpose.

⑨ finel out - presence of corrosive sulphur compounds in the fuel oil.

⑩ To find out - quantity of free sulphur and combining sulphur present in fuel oil.

⑪ Carbon residue - amount of carbon residues left on evaporating an oil under specific cond.

⑫ Colour test - physical condition

⑬ Gum test - The presence of gum.

⑭ Flash test - The oil sample is heated and the temperature at which distinct flash is obtained when flame is passed over the container is called Flash point.

⑮ Power point - The lowest temp. at which fuel ceases to glow.

⑯ Cloud point - this point will generally occur about 5°C above temp. at which paraffin wax or other solid substance begin to crystallize out or separate from solution.

Fuel consumed per cycle BHP x sp. fuel consumption

Per hour = $\frac{N \times P \times G \times 60}{\text{Cylinder}} = \text{N is the no. of cylinder}$

Viscous force - $F = \eta \times A \times \frac{dv}{dx}$

viscosity of Newtonian fluid $\eta = \text{absolute viscosity}$

$\eta = \frac{F/A}{dv/dx} = \frac{\text{shear stress}}{\text{rate of shear}}$

Poiseuille's Law : Relationship b/w η and μ

$$\eta = \frac{\pi P r^4 L}{8 V L} \quad \mu = \mu_{max} (1 - \frac{v^2}{v_{max}^2})$$

$$V = \pi P r^4 L / 8 \Delta P$$

ΔP = the pressure difference
 r = radius of tube

t = time

V = the volume of liquid
 L = length of tube

μ is absolute viscosity. Poise.

Traction : - Traction is the term applied to driving force developed by intertition b/w rolling devices and soil.

Traction Efficiency (T.E) : -

$$T.E = \frac{\text{Drawbar Power}}{\text{Axle Power}} = \frac{P \cdot V_a}{T \cdot V_M}$$

Net coefficient of traction $\mu = \frac{D}{W} = \frac{\text{Net pull}}{\text{Normal load}}$

$$\mu = \frac{P \cdot V_a}{T \cdot V_M}$$

Drawbar power
 axle power

$$T.E = \frac{P \cdot V_a}{F \cdot V_f} = \frac{P}{F} (1 - S)$$

because $S = 1 - \frac{V_a}{V_f}$

$$= \frac{P}{F \cdot W} (1 - S)$$

$$= \frac{\mu}{\mu + f} (1 - S) \quad \mu = \text{gross traction coefficient}$$

$\mu = \mu + f$ coefficient

Newton Performance Ratio

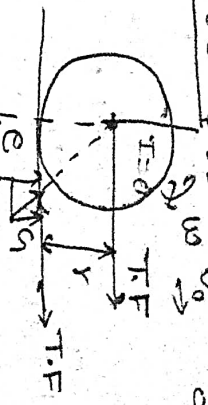
$$\rho = \frac{\text{Rolling Resistance (T.F)}}{\text{Normal Load (W)}}$$

wheel slip (s)

$$S = 1 - \frac{V_a}{V_f}$$

V_a = actual wheel speed
 V_f = theoretical wheel speed
 v = Rolling velocity
 C_v = angular velocity.

Rolling Poolling :-



Force acting on the towed wheel
 C_v is the soil reaction

$$(T.F) r - R \cdot e = 0$$

$$e = \left(\frac{T.F}{R} \right) \cdot r$$

Force acting on driving wheel :

Horizontal component
 $H = F - T.F$

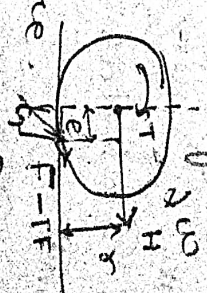
F = gross traction force
 $T.F$ = traction resistance force.

$$H/W = F/W - \frac{T.F}{W}$$

$$\mu = \mu_g - \rho \Rightarrow \mu_g = \rho + \mu$$

Moment acting on the wheel

$$(F \cdot r) \left[T = (F - T.F) r - R \cdot e = 0 \right]$$



Total Transmission and Drive Train :-

Plate clutch :-

Torque of plate clutch is expressed

$$T = 2 \mu \times W \times r_m \times n \quad (N-m)$$

μ = axial load exerted by actuating spring. N.

μ = Coefficient of friction

r_m = mean radius of the clutch

n = the number of torque transmitting surface $(n_a + n_b - 1)$

Mean Radius of clutch facing: $\frac{r_1 + r_2}{2}$

The intensity of pressure is uniform.

$$p_m = \frac{2}{3} \frac{W_a^2 r_1^3}{r_2^2 r_1^2}$$

The rate of wear is uniform.

$$r_m = \frac{r_1 + r_2}{2}$$

In single plate clutch both sides of the clutch plate are effective, thus the no. of torque transmitting surface are 2

Intensity of pressure: $(n+1)$ no. of disc on plates

Intensity of pressure is maximum at inner radius of facing of the clutch plate

Since $r_1 = C, r_2 = r_{min}$

Axial Load (W): - It is mathematically expressed.

$$W = 2 \mu C (r_2 - r_1)$$

Average pressure (P_{av}) is expressed.

$$P_{av} = \frac{W}{\pi (r_2^2 - r_1^2)}$$

Cone clutch :-

(i) Torque :- $T = 2 \mu (r_2 + r_1) W$

$$= \frac{2 \mu W r_m}{\sin \alpha} = \frac{2 \mu W r_m \cos \alpha}{\sin \alpha}$$

$$T = 2 \mu r_m r_m^2 \sin \alpha \quad (N-m)$$

The power capacity of the clutch (CP) :-

$$P = \frac{2 \pi N T}{60,000}, \text{ kW}$$

Velocity Ratio (V.R) :-

$$V.R = \frac{\text{Speed of driver}}{\text{Speed of driven}}$$

$$\frac{N_2}{N_1} = \frac{D_2}{D_1} = \frac{T_2}{T_1}$$

Gear Ratio (G.R)

$$G.R = \frac{1}{V.R} = \frac{T_1}{T_2} = \frac{N_2}{N_1}$$

T - Periphery of gear

Circular pitch of the toothed wheel.

differentiated conditions (loaded condition in different units)

$$T_1 N_1 + T_2 N_2 = T_1 N_1 \times \eta$$

$$R. \quad \frac{N_2}{N_1} = \frac{N_1 + \eta R}{2}$$

HYDRAULIC SYSTEM AND CONTROL

→ PASCAL'S LAW

$$P_1 = P_2$$

$$\frac{W_1}{A_1} = \frac{W_2}{A_2}$$

$W_1 = \text{wt. on small hydraulic cylinder}$
 $A_1 = \text{Cross Section area of small hydraulic cylinder}$

$W_2 = \text{wt. on large hydraulic cylinder}$
 $A_2 = \text{area of large cylinder}$

→ Hydraulic power :-

$$P_h = Q \cdot \Delta P \quad \text{KW}$$

eg = discharge rate Q in m^3/s
 $\Delta P = \text{pressure difference in Pa}$

$$P_h = 0.01667 \times Q \times \Delta P \quad \text{KW}$$

① Volumetric efficiency

$$\eta_{vm} = \frac{Q_m \times Q_m}{Q_l}$$

$Q_m = \text{Speed of motor rpm}$
 $Q_l = \text{displacement of motor (liters)}$

② Mechanical (torque efficiency) motor

$$\eta_e = \frac{T_l \times \Delta P}{Q_m \times \Delta P}$$

$T_l = \text{torque}$
 $\Delta P = \text{pressure drop across motor}$
 $T_l = \text{Nm/liter}$

③ Overall efficiency

$$\eta_{oa} = \frac{\text{output}}{\text{input}}$$

$$\eta_{vm} = \eta_e \times \eta_{vm} = \frac{T_l \times Q_m}{\Delta P \times Q_l}$$

$$\eta_l = \frac{\Delta P \times Q_p}{2\pi T_l}$$

② Pump efficiency

$$\eta_p = \frac{Q_p \times \Delta P}{Q \times T_p \times \omega_m}$$

③ Transmission from power to turbulence follows like velocity is determined based on Reynold No.

$$Re = \frac{\rho \times v \times d}{\mu} = 1.27 Q = \frac{1.27 \times Q \cdot P}{d \cdot \mu}$$

$Q = \text{the flow rate in } \text{m}^3/\text{s}$
 $d = \text{dia. of pipe in cm}$

$\mu = \text{absolute viscosity (dyne/cm}^2\text{)}$
 $\rho = \text{the mass density, dyne/cm}^3$

$v = \text{kinematic viscosity cm}^2/\text{s}$
 $\omega = \text{SP. wt. in g/liters}$

Hydraulic diameter (D)

$$D = \frac{4A}{S}$$

$A = \text{passage area for flow}$
 $S = \text{perimeter of flow passage}$

ORIFICES:-

The fine orifice in the The pressure drop through a sharp-edged orifice for turbulent flow

$$\Delta P = Q^2 \cdot \frac{\rho}{2 \times C_d^2 \times A^2}$$

$\rho = \text{mass density}$

POOR STEERING PUMPS

Power of pump

$$P = \frac{W \times \Delta P \times \eta}{E}$$

$W = \text{flow rate per revolution}$
 $\Delta P = \text{pressure drop}$
 $\eta = \text{efficiency}$
 $E = \text{overall pump efficiency}$

Human Factor in Tractor Design :-

① SOUND PRESSURE LEVEL (SPL)

$$SPL = 20 \log \frac{P}{P_0}; \text{ dB}$$

P = Measured R.N.s Sound Pressure, N/m^2

P_0 = Reference Sound pressure level

Note (i) Sound pressure double with increase of 6dB

(ii)

If unit of SPL in dB then the value of $P_0 = 1 N/m^2$

② VIBRATION ACCELERATION LEVEL (VAL)

Vibrations is usually measured with an accelerometer.

$$VAL = 20 \log \frac{V}{V_0}; \text{ dB}$$

V_0 = Reference acceleration, $1 m/s^2$

V = Measured RMS acceleration m/s^2

The King pin torque measured to determine wheel under a vertical load in can be calculated by the following equation

$$T = \omega f \sqrt{\frac{I_0}{A} + e^2}$$

Now modified equation

$$\text{Torque } (T) = \omega f \sqrt{\frac{b^2}{8} + e^2}$$

relationship :- Temp, pressure, volume.

$$\frac{T_2}{T_1} = \left(\frac{V_2}{V_1}\right)^{1-k} \quad \frac{T_2}{T_1} = \left(\frac{P_2}{P_1}\right)^{\frac{k-1}{k}}$$

$$\frac{P_2}{P_1} = \left(\frac{V_1}{V_2}\right)^k \quad \frac{P_2}{P_1} = \left(\frac{T_2}{T_1}\right)^{\frac{k}{k-1}}$$

$$\frac{V_2}{V_1} = \left(\frac{P_1}{P_2}\right)^{\frac{1}{k}} \quad \frac{V_2}{V_1} = \left(\frac{T_1}{T_2}\right)^{\frac{1}{k-1}}$$

$$\text{① } PV^\gamma = c, \quad \text{② } T P^{1-\gamma} = c$$

$$\text{③ } V^{\gamma-1} T = c$$

Centence Number :-

centence No. = (21.0 of m-centence) + 0.15x (% of heptamethyl w name).

Note: $\frac{1}{n}$ - centence = centence No (8 100)

non-combustible constituents :-

① non-flammable producers gas

$$\rightarrow [N_2 + CO]$$

② flammable producers gas

$$\rightarrow [N_2 + CO]$$

③ Power kW = disclog (m/s) x pressure

1000

$\times 10^3 (N/m^2)$

Temp

Note Cone Inders. Soil strength in hole measured with a cone penetrometer

Penetrometer

Hydrodynamic suspension :- function :-

① To transmit engine power to the wheel.

② To act as a gear reduction in the vehicle that is allowing the rotational speed of the transmission.

③ To transmit the power to the wheel while allowing them to rotate at different speeds.

Note :- Day length in music theory

Day length = $\frac{2\omega}{15}$

$\omega = \cos^{-1}(-\tan \phi \times \tan \delta)$

$= \frac{2}{15} \cos^{-1}(-\tan \phi \times \tan \delta)$

Transmissibility :- $\frac{\text{output vibration intensity}}{\text{input vibration intensity}}$

$$(T) = \frac{1 + 4\zeta^2 (\frac{\omega T}{\omega_s})^2}{\left(\left(1 - \left(\frac{\omega T}{\omega_s} \right)^2 \right)^2 + 4\zeta^2 \left(\frac{\omega T}{\omega_s} \right)^2 \right)^{0.5}}$$

ζ - damping ratio

ω_T - tractor chassis frequency

ω_s - undamped natural frequency

Damping ratio :-

$\zeta = \frac{c}{c_c}$

c = Seat suspension rate N/m-s
 c_c = critical damping rate N/m-s

$\Rightarrow c_c = \text{critical damping rate}$
 $c_c = 2 M \omega_s$

M = Mass of seat and operator

$\omega_s = \sqrt{\frac{k}{M}}$
 k = spring rate of seat and operator in N/m
 M = Mass of seat and operator in kg

① Tread force :- friction resistance or rolling resistance of a pneumatic tyre is dependent on road size and inflation pressure as well as ball strength.

$P = \frac{T \cdot F}{M} = \frac{1.2}{\text{cm}} + 0.04$

C_H is wheel numeric

$C_H = \frac{C I b d}{M}$

$C I$ = curve factor
 $b = 0.3$
 d = ball diameter

② Performance Index :- ball penetration

$P.I. = d \times A \times I \times P$
 d = depth of penetration
 A = area of contact
 I = moment of inertia
 P = pressure

\Rightarrow The calculation is better received with

fluctuations, colorimeter, or other atomic absorption spectrophotometer

Note ① In restrained drive operation of three (3-) point hitched, the angle of pull passes above the vertical hitch point and bending force exists on lower disk.

② ASAE - SAE standards for 3-point hitches, specify an dimension related to the 3-point hitching point plus implement and the tractor units for lift height

- ① minimum leveling adjustment and side sway
- ② laterally leveling adjustment available at the hitch pin
- ③ The minimum lift force to available at the hitch pin

③ while carrying out tillage operations, negative slip is sometimes experienced.

Am: wheels of power tiller pulling a mould board plough.

④ pairing the wheels on the implement frame of two type offset disk harrows without gauge wheel help in.

Am: decreasing the depth of penetration for the front gear.

⑤ The essential requirement for tuning in a power tiller is accomplished by having the one wheel disengaged from the engine at the time of turning.

⑥ A lubrication oil with high viscosity index is desirable for tractor engine drive. Am: less variation of viscosity with temp.

⑦ Stability factor :-

$$K = \frac{F_{w} \times W_b}{P \times h}$$

F_w : wheel base
 W_b : weight of static part
 P : static weight of front part
 h : height of static line of pull perpendicular to ground
 K : stability factor

⑧ Rim pull :-

$$\frac{170 \times HP \times \eta}{\text{Speed (cm/hr)} \times L_{WB}}$$

Note: In good lubrication biomass is used to reduce the temperature to produce a synthesis for "H₂ and CO"

⑨ Calculator Speed :-

$$N = \frac{N_p \times D_p}{D_r} \times \frac{D_r}{D_p}$$

N : Speed of primary pulley (rpm)
 N_p : Speed of primary pulley (rpm)
 D_p : Diameter of primary pulley (cm)
 D_r : Diameter of driven pulley (cm)

Thermostatic efficiency :- set at grain output - out thashed grain from air outlets

HYDRAULIC SYSTEM AND CONTROL

Essential :- formulae

Break-even-point:-

(which profit is zero)

Break even point can be calculated using either the equation method or contribution margin method.

(CVP) (cost volume profit)

$$PX = VX + FC$$

price/unit No. of unit

Efficiency Index :- It is a direct indicator of work machine

$$K = \frac{\text{No. of actual working hours/year}}{\text{No. of expected working hours/year}}$$

Reliability Index :- This Index measured the percentage of assurance of proper working of machine

$$RI = \frac{A_1 P_1}{A_2 P_2} = \frac{1600 n P_2}{B A_2}$$

no. of years of breakdown
No. of Breakdown hours

$$\frac{P_2}{A_2} = 1 \text{ (assumed)}$$

$$RI = \frac{1600 n}{B}$$